

3M Commercial Graphics

3M™ Scotchcal™ Opaque Graphic Film Series 80



Affordable Durability for Electro Cut Graphics

- A new range of economical cast films for quality, durable, eye-catching graphics
- Provides a spectrum of the most frequently requested colours





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Product Features

Suitable for indoors and outdoors?	Yes
Typical application	Non-illuminated signs and fascias, sign directory systems, vehicle markings and window graphics
Suitable application surfaces and substrates	<ul style="list-style-type: none"> • Most common surfaces including paint, aluminium, GRP, acrylic, glass and steel • Flat or moderate curved surfaces, with or without rivets
Graphic durability	Up to 10 years*
Colour Range	Available in 84 colours, including matte white, matte black and 8 metallic colours.
Application temperature range	+8°C – +35°C
Adhesive Type	Clear, permanent, pressure sensitive adhesive
Can graphics be removed?	Yes, with heat or chemicals

Product Data

Suitable graphic production processes	Hand, die and electronic cutting
Compatible 3M™ Inks and Clears	While 3M™ Scotchcal™ Inks Series 1900 for screen printing can be used, for typical screen print applications we recommend 3M™ Controltac™ Graphic Film Series 180

* See relevant technical bulletin for full details. Further information and samples on request.



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