



3M[™] Safety and Security Window Film - Safety Exterior Product Family

- Spontaneous Glass Breakage anti-shatter and retention
- Impact protection against flying or broken glass
- Resistance against graffiti, vandalism, scratches and abrasions
- High performance durability and weatherability
- Clear film that blocks 99% of UV to reduce fading



Safety Exterior Product Family

Description

3MTM Safety and Security Window Films are composed of a transparent and weather stable polyester film, scratch resistant surface and a strong acrylic adhesive. The films high tensile strength and elongation at break increases resistance of the glazing system to impact and pressure. The films also significantly reduce the transmission of UVA and UVB rays which are the main cause of fading.

3M™ Safety S40 Exterior and **3M™ Safety S70 Exterior** are designed for use on the exterior surface of windows, but can also be used for interior applications. They provide an effective protection from injuries to persons or damage to items caused by fragments of broken glass. In the case of glass breakage the fragments are held together by the strong acrylic adhesive.

In the case of Spontaneous Glass Breakage of toughened glass which can occur due to the expansion of nickel sulphide inclusions present in the glass, 3M's Safety Exterior Product Family can provide additional protection to pedestrians by retaining the shattered glass in the frame. Additionally, the films offer superior protection against vandalism on glass such as scratching and graffiti attacks.

3M Safety Exterior films are certified impact resistant according to EN 12600.

Features (on 6 mm clear glass)

Visible Light Transmission 89% UV rays blocked 99%

Film properties

Colour Clear Material Polyester

Adhesive Pressure sensitive acrylic
Top coating Scratch resistant hard coat

Installation

3M Window films are installed using water and a soap solution. Full adhesion is reached after approximately 20 days at 18°C (in dry conditions).

Cleaning

3M Window films may be cleaned 30 days after installation using ordinary window cleaning agents and avoiding the use of abrasive particles. Do not use rough sponges, cloths or brushes. Synthetic sponges, soft wipes or rubber squeegee cleaners are recommended.

Film Type	Film Thickness	Visible Light Transmitted (on clear 6mm glass)	Tensile Strength and Elongation according to ISO EN 527-3/2/50		Tear Resistance according to ISO EN 34-1	Tear Resistance ASTM D 1938-02
	Micron (µm)	(%)	T&S @ Break DW (n/mm²)	Elogation @ Break DW (%)	Tear Resistnce DW (N/mm)	Delta Haze (%)
Safety S40 Exterior	100	89	>100	>100	>7	<5
Safety S70 Exterior	175	89	>100	>100	>12	<5

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations

